



Technical Data Sheet

Lucent Pc PC/ABS-1218

Polycarbonate + ABS
 LyondellBasell Industries
 Engineering Plastics

Product Description

Polycarbonate + ABS, Easy Flow Injection Grade

Colors Available
 Add "R" for Added Release
 Add "U" for UV Stabilized

General

- | | |
|-------------------|---------------------|
| Features | • Good Flow |
| Appearance | • Colors Available |
| Processing Method | • Injection Molding |

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.13	1.13 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°c/5.0 Kg)	18 g/10 min	18 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	8100 psi	55.8 MPa	ASTM D638
Tensile Elongation (Break)	> 140 %	> 140 %	ASTM D638
Flexural Modulus	328000 psi	2260 MPa	ASTM D790
Flexural Strength	12500 psi	86.2 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 In (3.18 Mm))	12 ft-lb/in	640 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	230 °F	110 °C	ASTM D648

Notes

These are typical property values not to be construed as specification limits.